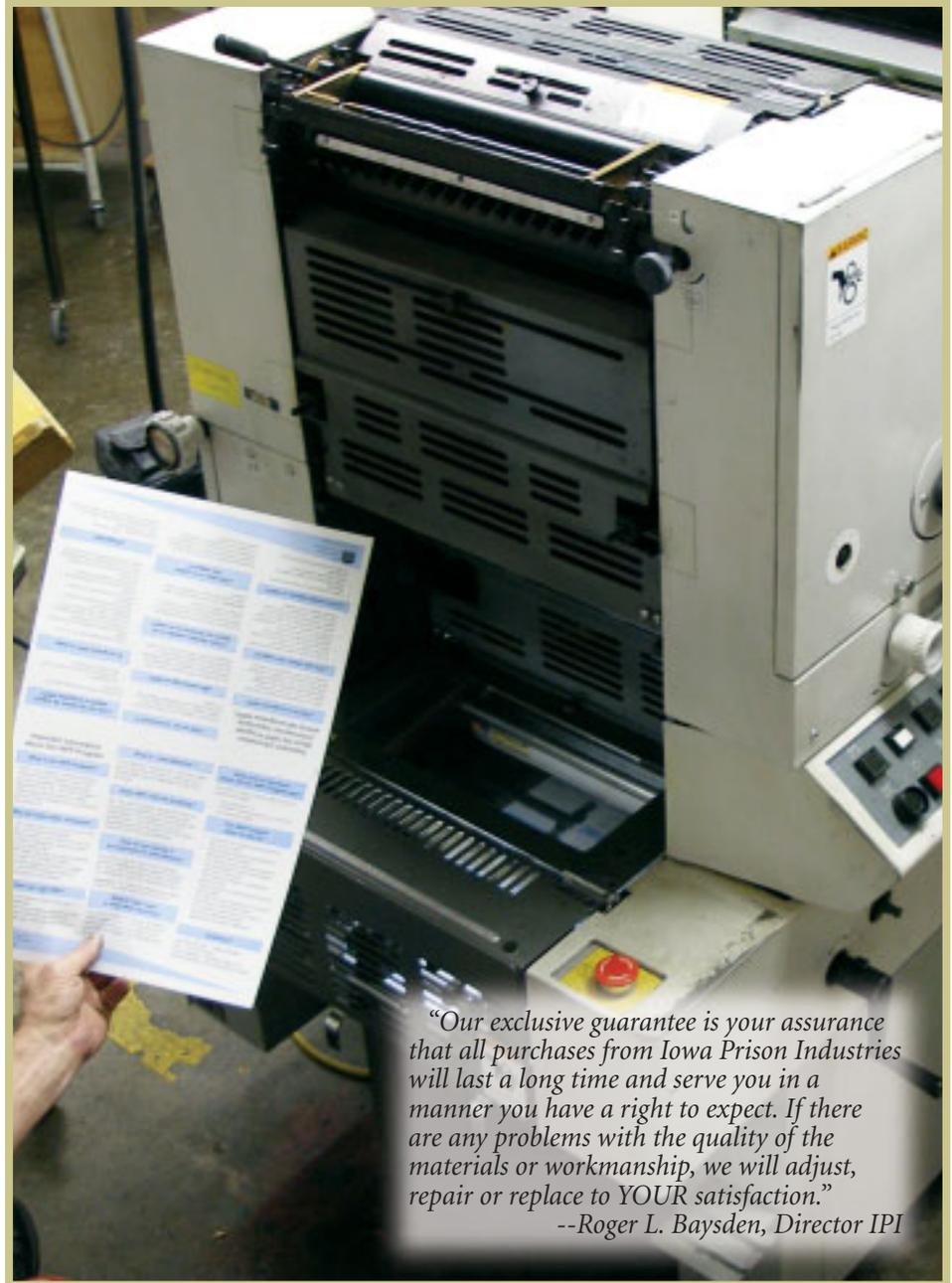


graphic arts



*"Our exclusive guarantee is your assurance that all purchases from Iowa Prison Industries will last a long time and serve you in a manner you have a right to expect. If there are any problems with the quality of the materials or workmanship, we will adjust, repair or replace to YOUR satisfaction."
--Roger L. Baysden, Director IPI*



Iowa Prison Industries

A Division of The Department of Corrections
800-670-4537 • www.iaprisonind.com

"Your State Owned Store"

*For more information,
please visit Iowa Prison Industries' web site at
<http://www.iaprisonind.com>
or contact a sales representative at
800-670-4537.*



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"Your State Owned Store"

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supplying art

File Formats

Iowa Prison Industries accepts files from the following programs:

- Adobe Acrobat®
- Adobe Pagemaker®
- Adobe Photoshop®
- Microsoft Office®
- Microsoft Publisher®
- Adobe Illustrator®
- Corel Draw®

As software changes frequently, please contact us to ensure compatibility with our systems.

Acceptable Media

Iowa Prison Industries accepts files from the following media:

- Floppy disk
- CD
- DVD
- E-mail
- Flash drive

We can also convert a hard copy of your file if necessary.

Design & Layout Services

If you are unable to provide artwork for your project, Iowa Prison Industries can set up your files for you. Design, layout and typesetting services are available for printed pieces, awards, signs or any other graphical piece that we produce.

Inmate workers in the graphics shops are trained to create professional layouts that are both functional and eye-catching.

For more information on supplying artwork or utilizing IPI's graphic services for your project, please contact the appropriate plant:



Using the latest software and hardware, IPI inmate workers provide professional graphic services.

Anamosa Plant

Printing, Engraving, Signs & Decals
800-336-5863

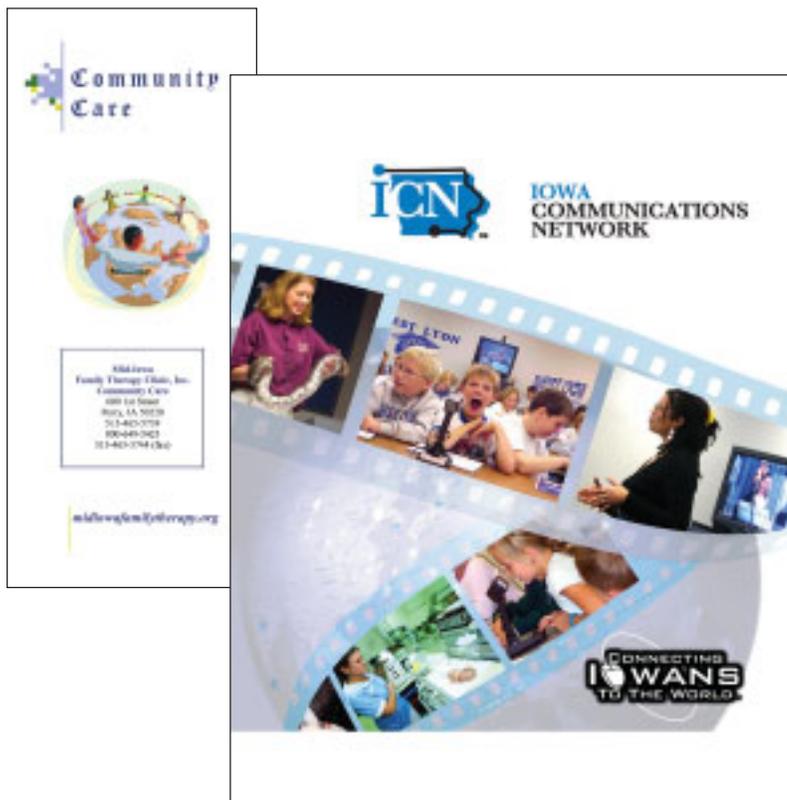
Mitchellville Plant

Printing, Picture Framing & Stamps
515-967-7651

commercial print services

Commercial Printing

IPI's Commercial Print Shops, located in Anamosa and Mitchellville, offer a wide range of printing services. Projects that we have completed in the past include annual reports, newsletters, flyers, brochures, manuals and many other printed pieces in black and white, spot color and four-color process. Design, layout and typesetting services are available.



Finishing Options

IPI Print Shops offer the following finishing options to complete your print project:

- Bindery (perfect, staple, comb, spiral, wire-O)
- Folding
- Collating
- Perforating
- Hole punching
- Laminating
- Scoring
- Die-cutting
- Sequential numbering

Mail Services

With IPI, there is no need for a separate vendor to mail your project; we offer:

- Envelope stuffing
- Labeling
- Sorting
- Packaging
- Mailing/shipping
- Warehousing

IPI Newsletter

Building Customer Loyalty

Customer Loyalty

1. Rewarding Customer Relationship
2. Loyalty and Personalization
3. Personalized Customer Service
4. Personalized and Targeted Marketing
5. Loyalty Programs Provide the Best Way to Earn Profits

Bayson's Corner

Wood Novelty Items Available At State Surplus

ITBOA

ITBOA Monthly

Comet's Quest 85 Year Old in Training State

Comet's Quest 85 Year Old in Training State

Comet's Quest 85 Year Old in Training State

For more information or to place an order, please contact the IPI Print Shops:

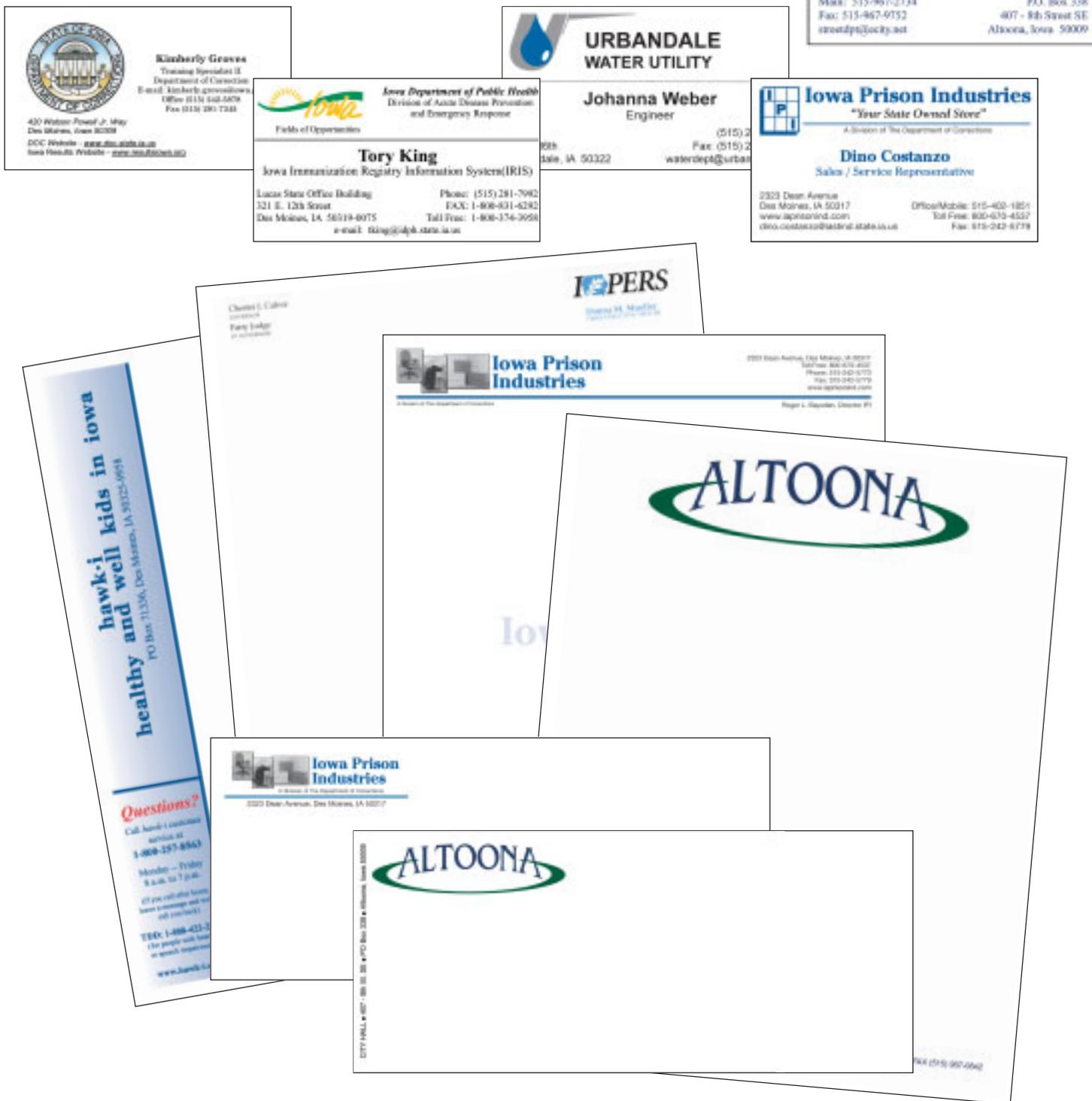
Anamosa Print Shop: 800-336-5863
 Color & Size Capabilities:
 - 4-Color Process, Digital Printer: 12" x 18"
 - 4-Color Process, Offset Press: 18" x 25.25"
 - Spot Color, Offset Press: 18" x 25.25"

Mitchellville Print Shop: 515-967-7651
 Color & Size Capabilities:
 - 4-Color Process, Digital Printer: 12" x 18"
 - Spot Color, Offset Press: 11" x 17"
 - Black Only, High-Speed Copier: 11" x 17"

commercial print services

Stationery Systems

Iowa Prison Industries can produce letterhead, business cards, envelopes and notepads at reasonable prices. Choose house papers for the greatest cost-savings or specify a specialty paper. Design services are also available.



For more information or to place an order, please contact the IPI Print Shops:

Anamosa Print Shop: 800-336-5863

Capabilities:

- 4-Color Process (Offset or Digital)
- Spot Color
- Black & White

Mitchellville Print Shop: 515-967-7651

Capabilities:

- 4-Color Process (Digital)
- Spot Color (Raised or Flat)
- Black & White (Raised or Flat)

specialty printing

Mouse Pads

Full color Mouse Pads are great for promoting your organization or for personal use. With IPI, you can order as few or as many mouse pads as you desire; there are no minimum order size requirements! Simply supply us your photos and artwork or have us create a design for you. Mouse pads are 9 1/4" w x 7 3/4" h.



Coasters

Promote your organization with full color Coasters from IPI. Coasters are 4" x 4" and come in sets of four. IPI can either design your coasters for you or you can provide your own layout. Either way, you'll receive quality coasters with no minimum order requirements.



Buttons

Available in two sizes (3 1/2" or 2 1/4"), Buttons are great for special events or fund-raising projects. Customize your button with photos, logos and / or text.



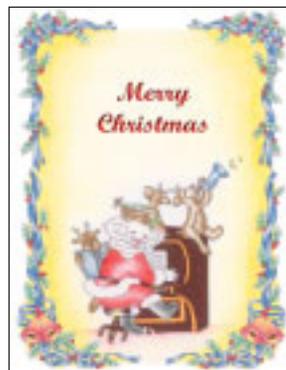
Bumper Stickers

Magnetic Bumper Stickers can be produced in any size you need with photos, logos and / or text. With low IPI pricing, Bumper Stickers are an excellent method for promoting your message.



Greeting Cards

Create personalized Greeting Cards for your organization for holidays, thank you's, special events and invitations. Customize the inside message with your organization's logo or motto. Matching envelopes can also be preprinted for easy mailing.



Index Tabs

Custom printed paper Index Tabs are available with a variety of options in numerous colors. Standard size is 8 1/2" w x 11" h with 1/2" tab extension; other sizes are available. Iowa Prison Industries can either provide you the tabs for you to assemble, or you can receive your presentation or manual completely printed and assembled including tabs and inserted documents.



For more information or to place an order, please contact the IPI Print Shops:

Anamosa Plant
800-336-5863

Mitchellville Plant
515-967-7651

Certificates

Iowa Prison Industries is your source for quality Certificates at reasonable prices. Choose from stock designs or have us custom design a certificate for your particular situation. IPI can either print your certificates on-demand with the recipient's name and other information, or we can provide you with printed templates that you can fill out as needed. For an added touch, have IPI frame your certificates (see page 13 for details).



Calendars & Planners

Iowa Prison Industries offers a variety of Calendars and Planners for your organization to use internally or to use as promotional items. No minimum quantities are required. Most sizes and styles can be customized with your organization's logo and / or photos. Various binding options are also available.

Sizes & Styles Available:

- Wall calendars, 11" x 17" full-color or black & white
- Desk calendar, 17" x 22"
- Daily planner, 5.5" w x 8.5" h
- Weekly planners, 8.5" w x 11" h or 5.5" w x 8.5" h
- Monthly planners, 8.5" w x 11" h or 5.5" w x 8.5" h
- Pocket planners



Receipt Books

Custom Receipt Books are produced with multipart carbonless paper and are perforated, numbered and bound according to your specifications.



Additional Specialty Products

- Bookmarks
- Streamers
- Specialty Folders
- Pocket Folders
- Hangtags
- Magnets
- Banners
- Placards

If a product you are looking for is not listed, please contact us to see if we can produce it for you.

For more information or to place an order, please contact the IPI Print Shops:

Anamosa Plant
800-336-5863

Mitchellville Plant
515-967-7651

forms

Forms

Choose IPI for all your form needs: single or double sided, single sheet or carbonless multipart. Typesetting services are also available.

The collage displays several forms from Iowa Prison Industries (IPI). On the left is a 'Change Report' form from the Iowa Department of Human Services. In the center is a 'CITY OF ALTOONA APPLICATION FOR PERMIT' form, which includes a detailed table for 'PERMIT FEE' and 'HOME FEE'. On the right is a 'MOVING AND INSTALLATION' form with a table for 'Customer Order Data' and 'Requested Work Data'. At the bottom left is a 'PURCHASE OF SERVICES PROVIDER INVOICE' form with a large table for itemized services. At the bottom right is an 'ORDERS INFORMATION CHANGE' form with a table for accident and vehicle information.

For more information or to place an order, please contact the IPI Print Shops:

Anamosa Print Shop: 800-336-5863

Mitchellville Print Shop: 515-967-7651

Capabilities:

Capabilities:

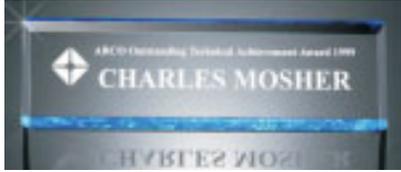
- Single and double-sided
- Single sheet and carbonless multipart

- Single and double-sided
- Single sheet and carbonless multipart

engraving services

Nameplates

Customized brass nameplates identify your staff to visitors. Standard size is 10" w x 2" h and can include your organization's logo. Available in gold or silver brass with black lettering or black or red brass with gold lettering. Desk and wall holders are also available to display the nameplates.



Acrylic Nameplates

The newest addition to our line of engraved products, Acrylic Nameplates are 9.375" w x 2" h and come with a blue reflective bottom.



Plaques

Several standard shapes and sizes of plaques are available produced with quality walnut wood. Engrave your message either directly on the wood or on a brass plate. Custom sizes and styles are also available.



Recognition Boards

Recognition Boards with engraved brass plates mounted on hardwood are available in nearly any size from small employee of the month boards to wall size donor boards. Whatever the scope of your project, IPI can custom create a design to meet your needs.



Pens & Pencils

Pens and Pencils make wonderful gifts for nearly any occasion and can be custom engraved with a short message or the recipient's name. Most are available individually or as a set which includes the pen, pencil and a gift box.

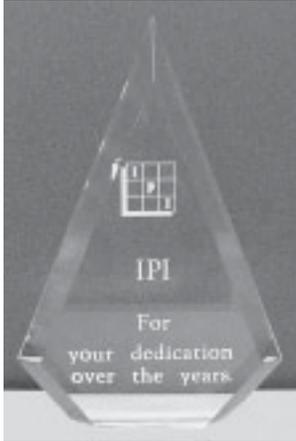


For more information or to place an order, please contact IPI-Anamosa at 800-336-5863.

engraving services

Acrylic Awards

Iowa Prison Industries offers a variety of styles of Acrylic Awards that are perfect for employee recognitions, retirement gifts or any other occasion. Standard Acrylic Awards are available in a range of prices to fit any budget; or we can find a different shaped award just for you. A wide array of imprint colors are also available to customize your awards even further. Layout services are available at no extra charge.



Prism Award
Size: 1"d x 5"w x 9"h



Black Sparkle Award
Size: 1.25"d x 5.5"w x 9"h



Star Award
Size: 1"d x 6.25"w x 6"h



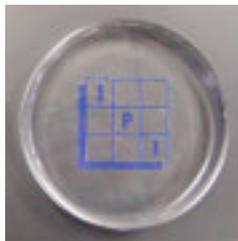
Shooting Star Award
Size: 1"d x 8"w x 7"h



Flag Award
Size: 3"d x 8.5"w x 7"h



Prism Paperweight
Size: 2"d x 2"w x 3"h



Dome Paperweight
Size: 4"d x 4"w x 1"h

For more information or to place an order, please contact IPI-Anamosa at 800-336-5863.

Clocks

Hand-crafted wood clocks make wonderful gifts that will be used and cherished by the recipient. Both the mantle and carriage styles of clocks are available in two sizes. Your message can be engraved on a brass plaque to attach to the clocks. Available in oak, walnut, maple or cherry woods in a variety of stain colors to match nearly any decor.



Mantle Clock, Large
Size: 6"d x 15"w x 11"h



Mantle Clock, Small
Size: 3.5"d x 7"w x 6"h



Carriage Clock, Large
Size: 4"d x 12"w x 5"h



Carriage Clock, Small
Size: 2"d x 6"w x 2.75"h

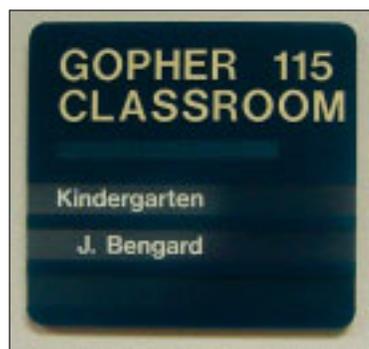
Custom Engraving Services

The IPI Engraving Shop has a wide range of capabilities for custom engraving projects. The types of materials we can produce on include metal, glass, plastic, wood and other selected media.



ADA Compliant Signs

IPI is your dependable source for signs that comply with the Americans With Disabilities Act. We keep current with all requirements specific to a wide variety of building situations. Whether your building situation requires standard or custom ADA signage, IPI can fulfill all your needs.



ADA Pictograms

ADA Pictograms are produced to be compliant with all ADA regulations. All signs are available with white letters on your choice of blue (standard), black, brown or green.

Standard Features:

- 8" w x 8" h overall size
- 6" h pictogram
- Numerals and letters raised 1/32"
- Letters 5/8" h minimum
- Grade 2 braille

Options:

- Custom sizes available



For more information or to place an order, please contact IPI-Anamosa at 800-336-5863.

signage

MUTCD Signs

Iowa Prison Industries is your reliable source for signs required to follow the federal MUTCD standards including regulatory, warning, guide, emergency management, school and object markings. Signs are produced using only genuine 3M reflective materials. We also supply all the necessary equipment to install your sign.



Warning



Guide



Regulatory



Object Markings



Emergency Management



School

Street Markers

IPI's top-quality Street Markers are available to properly label streets, helping to direct traffic and promote safety. Choose from standard sizes (24" - 48" wide by 6" or 8" tall) and colors (green, blue or white) or work with us to create custom street markers. Logos and borders can also be added.



For more information or to place an order, please contact IPI-Anamosa at 800-336-5863.

Destination Signs

Destination Signs are available in standard one, two or three line designs. Or we can customize them to fit your requirements.



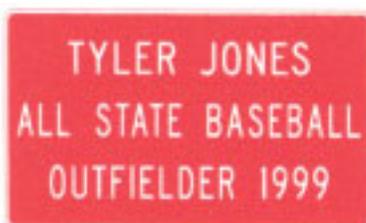
Recreation Signs

Proper signage is essential in a recreation area. Direct your park patrons in the right direction with IPI's complete line of recreational signs. We have many standard signs ready to make, or we can design a new one for you.



School Spirit Signs

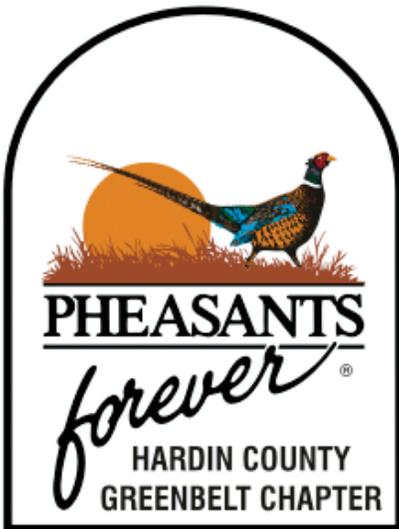
State Champ? All-State Students? Promote your school with School Spirit Signs. Produced with the same quality materials as our street and MUTCD signs, School Spirit Signs can work for either indoor or outdoor use and make great fund-raising projects.



signage

Custom Indoor & Outdoor Signs

IPI can change virtually any sign idea into a reality. Simply send us your ideas and our staff will design a sign to meet your needs. Maximum printing area is 60" x 144" although larger signs can be produced by various means.



For more information or to place an order, please contact IPI-Anamosa at 800-336-5863.

Picture Framing

From office certificates and awards to personal artwork, IPI can frame virtually any type or size of piece. Your finished piece will include:

- A quality metal, wood or poly-metal frame
- Crescent matboard (single or double matted)
- Dry mounting (optional)
- Glass covering to protect your piece (poly-metal frames use laminate)



Wood Frames

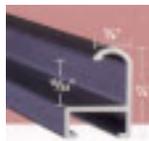
For a traditional framing choice, look no further than IPI's wood frames. With frame sizes from 3/4" to 2-3/4" and various finishes in each style, you are sure to find the perfect frame for your needs.



For more information or to place an order, please visit our web site at <http://www.iaprisoinind.com> (Products & Services / Picture Framing) or contact IPI-Mitchellville at 515-967-7651.

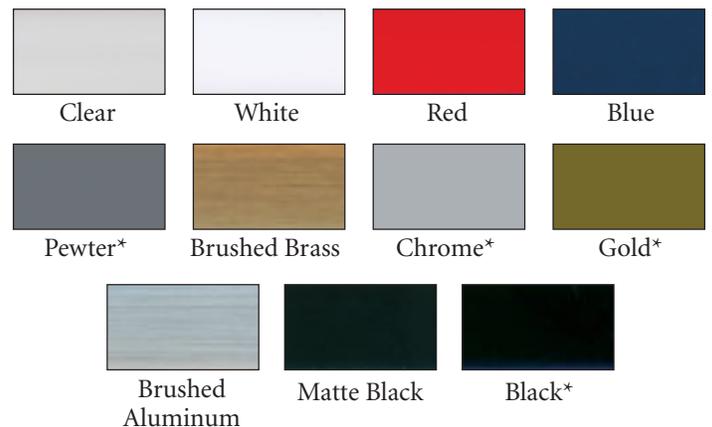
Metal Frames

Metal frames offer a contemporary look for any piece and are ideal for posters and large artwork. IPI offers a 3/8" round profile in 11 standard colors.



Poly-Metal Frames

For a less expensive option, consider poly-metal frames; your poster, artwork or certificate will be dry-mounted and finished with a laminate protective covering. Sizes from 2" to 98" are possible. IPI offers several depths and profile sizes of frames with white or black matting. Finish your piece with one of four laminates: gloss, lustre, satin or crystal.



All colors are 3/16" deep (1/8" or 1/2" profile). *Also available in 1/2" deep (1/8" or 1/2" profile) or 13/16" deep (1/8" profile).

rubber stamps

Pre-Inked Rubber Stamps

With IPI Pre-Inked Rubber Stamps, you can make thousands of crisp, clear impressions without re-inking. Stamps are available in six sizes and four ink colors to meet all your stamp needs.

Standard Features

- Durable rubber surface
- Pre-inked, no ink pads required
- 600 dpi quality results in clear, clean and sharp impressions
- Fast-drying ink prevents smudges even on lightly coated paper
- Refillable to last up to 50,000 impressions
- Non-toxic, non-flammable ink conforms to LHAMA (Labeling of Hazardous Art Materials Act) & ASTM D4236

Options:

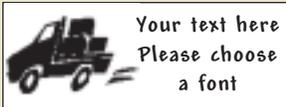
- Choice of ink color: black, blue, red or green
- 6 sizes standard; custom sizes available
- Various font styles available from simple to formal
- Add logos and graphics
- Signature stamps available
- Special orders welcome



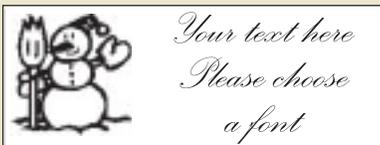
Standard Stamp Sizes*



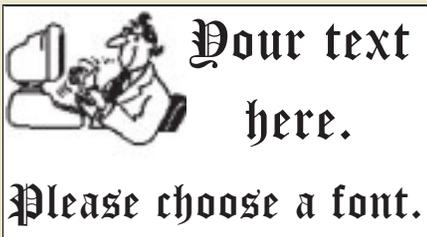
Order #1060
Size: 3/8" h x 2 3/8" w



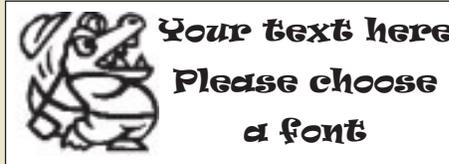
Order #1438
Size: 9/16" h x 1 1/2" w



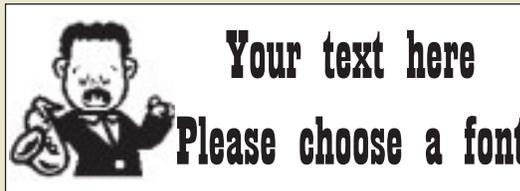
Order #1850
Size: 3/4" h x 2" w



Order #3458
Size: 1 1/4" h x 2 1/4" w

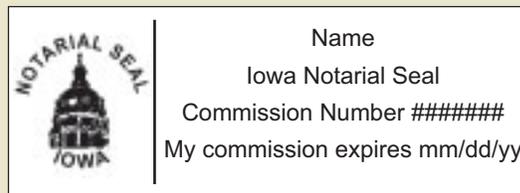


Order #2260
Size: 7/8" h x 2 3/8" w



Order #2770
Size: 1" h x 2 3/4" w

Notary Stamp



Order #2770
Size: 1" h x 2 3/4" w

Logos / Artwork

We have a large selection of clip art that can be added to your stamp at no extra charge:

- Animals
- Weather
- Offices
- Signs
- Fish
- Stores
- Food
- Hospitals
- Buildings
- Birds
- Toys
- Plants
- Signs
- Astronomy
- Sports
- People
- Vehicles
- Babies
- Insects
- Events

You can also create your own caricature with our interchangeable faces (human or vegetable), eyes and hairdos.

Or send us your company logo or favorite graphic, either electronically (see page 2 for acceptable media) or a hard copy (extra charges apply for scanning hard copies).

*Samples shown actual size.

For more information or to place an order, please visit our web site at <http://www.iaprisoinind.com> (Products & Services / Rubber Stamps) or contact IPI-Mitchellville at 515-967-7651.

Decals & Vehicle Markings

Add your organization's logo, seal, patch or motto to your vehicles for a personalized touch. Iowa Prison Industries can use existing artwork or work with you on a custom design for your vehicles. Iowa Prison Industries uses only the best reflective, non-reflective or transparent materials to produce your decals and vehicle markings. We can produce virtually any size of decal in as many colors as you desire.



Emergency Vehicle Markings

Iowa Prison Industries specializes in vehicle markings for police, fire and sheriff departments. Choose from standard markings or have us create a custom design for you. Motorcycle markings are also available.



For more information or to place an order, please visit our web site at <http://www.iaprisonind.com> (Products & Services / Signs) or contact IPI-Anamosa at 800-336-5863.

about IPI

What is IPI?

Iowa Prison Industries (IPI) is the work arm of the Iowa Department of Corrections, employing inmates throughout the State of Iowa in manufacturing, farming and private sector work programs. Each business is 100% self-funding and, since 1999, has returned over \$10 million in revenue to the General Fund for education, taxes, family support and room and board.

At Iowa Prison Industries, we believe the cornerstone of an adult's life is *work*. Thus, IPI seeks to offer work vocations that will allow our offenders to learn skills in our nineteen businesses that are transferable to the streets upon release. We begin the training process of each inmate we employ by requiring them to apply for the job they desire. Moreover, they must demonstrate their willingness to build products that they are proud of. Each offender is evaluated on craftsmanship, timeliness and attitude, assuring our customers that only the highest quality products are delivered day in and day out.

No sale is ever final with Iowa Prison Industries. Our products must meet your expectations, not ours. You will find doing business with IPI a pleasure; after all, you own the store.



IPI strives to supply its plants with the latest equipment to enable our inmate employees to have marketable job skills upon their return to society. An example is this Holzma computerized saw located at the Ft. Madison plant.

Testimonials

Department of Corrections: Printing

“Once again IPI has done an outstanding job printing our handouts! I would like to thank you for your very fast turn-around time of our product. Your quality work is very much appreciated...”

-- Julie Marasco, Director's Office
June 2007

City of North Liberty: Signs

“Excellent quality in a timely manner.”

-- Guy Goldsmith, Parks Superintendent
March 2007

Ottumwa Community Schools: Signs

“Great service, always helpful.”

-- Renae Boswell, Operations Admin Secretary
February 2007

Alburnett School Booster Club: Signs

“Very helpful and quick response to order. Very nice!”

-- Janet Sargent
February 2007

City of Oskaloosa: Signs

“Very fast service, thanks. Friendly, knowledgeable reps, excellent value on products.”

-- Kim Weiss, Secretary
February 2007

Oak Hill Jackson Neighborhood Association: Signs

“We have ordered a few signs from your agency and have been very satisfied. Thank you.”

-- Colleen Lewis, Secretary
February 2007

Ottumwa Manor: Printing

“Case activity reports were ordered and were back to me in record time. Thanks for all you do!”

-- Paula Thomas, Director of Nursing
December 2006

Council Bluffs Police Dept: Signs

“Good product, friendly service & hassle free.”

-- Sgt. R.L. Brietzke, Training Officer
November 2006

Kirkwood Community College: Signs

“Never expect anything else but the best from IPI.”

-- Mike Martin, Grounds Supervisor
November 2006

Kaszta Church: Signs

“Great for church signs, many compliments by travelers seeing our road signs and where our church is.”

-- Fern McKusker
September 2006

Mercy Hospital: Printing

“Really fast service & delivery. Excellent product.”

-- Lisa Williford, LTC Billing
September 2006

Picture Framing

“My pictures turned out great! Thank you very much.”

-- Alisa Horn, Administrative Assistant
March 2003

products & services



Seating

- Office & Task
- Stacking
- Lounge



Desks & Tables

- Desks & Accessories
- General Use Tables
- Conference Tables
- Computer Furniture



Filing & Storage

- Lateral, Vertical & Pedestal File Cabinets
- Storage Cabinets
- Bookcases



Modular Systems

- Space Planning & Design
- Delivery & Installation



School Furnishings

- Desks & Tables
- Seating
- Storage
- Specialty Items



Library Furnishings

- Literature Storage & Display
- Desks & Tables
- Seating



Residence Furnishings

- Loft & Bunk Beds
- Dressers & Wardrobes
- Desks
- Lounge Furniture
- Seating & Tables



Parks & Recreation

- Park Benches & Picnic Tables
- Grills & Trash Receptacles
- Bike Racks
- Piers & Docks
- Prefabricated Cabins



Clothing & Textiles

- Inmate Clothing
- Bedding & Accessories
- Dietary Textiles
- Scrubs



Jail Furnishings

- Beds & Accessories
- Storage
- Tables, Dining Clusters & Desks
- Seating



Printing & Duplicating

- High-Speed Duplicating
- 1-4 Color Printing
- Binder & Mailing Services
- Envelopes & Business Cards



Custom Wood

- Custom Office Furniture
- Hand-Crafted Residential Pieces



Data Entry

- One-Time Projects
- Everyday, Ongoing Tasks



Specialty Products/Services

- US Flags
- Picture Framing
- Awards & Plaques
- Braille Transcription



Signs & Engraving

- ADA Pictograms
- Recreational Signs
- Nameplates & Engraving
- School Signs
- Donor Boards



Chemicals & Maintenance

- Floor Care
- Food Service
- Germicidal
- Laundry
- Personal Care
- Restroom Care
- Plastic Bags
- Filters



CD Imaging / Archiving

- Document Scanning
- Indexing



Furniture Restoration

- Wood Repair & Restoration
- Reupholstery

For more information on IPI products and services, visit our web site at www.iaprisonind.com or contact your sales representative at 800-670-4537.



Iowa Prison Industries

A Division of The Department of Corrections

MISSION STATEMENT



To employ staff and inmates
who are dedicated to providing:

Exceptional Service

Reasonable Prices

Quality Products

It is this commitment to excellence that will allow our business to remain self-funding, achieve growth, provide more jobs for inmates and staff and assume a national leadership role in correctional industries.

Vision

By ensuring our mission is achieved, we will have assisted the Department of Corrections in protecting the public, staff, and inmate safety through vital work programs that will ensure the offenders' chances of a successful return to society as tax-paying citizens upon their release.



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