

# INJECTION SYSTEM BUILDER

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**Liquid Alkaline Builder**

**Contains No Phosphorus**

**Not Sold For Residential Use**

**ATTENTION:**

FOR USE ONLY IN STAINLESS STEEL MACHINES. This product will damage other surfaces or components such as porcelain, enamel, aluminum, or zinc diecast composition.

**Corrosive:**

**CAUSES SEVERE BURNS TO SKIN AND EYES.**

**MAY BE FATAL IF SWALLOWED.**

**MAY CAUSE RESPIRATORY TRACT IRRITATION.**

Do not get in eyes, on skin, or on clothing. Avoid breathing dust, mist, or vapors. Keep container closed when not being used. Use or handle with adequate ventilation to maintain any exposure limits for the product. Wash thoroughly after handling or working with product.

**CONTAINER DISPOSAL:**

When empty, this container may still be hazardous. Triple rinse container and liner with water and add to use solution of product.

**CAUTION:**

**KEEP OUT OF THE REACH OF CHILDREN**

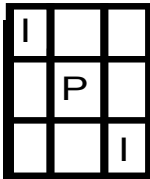
**Only for sale to, use and storage by Service Personnel.**

For best product efficiency keep stock rotated.  
Shelf life is 1 year.

Judgements as to the suitability of the information provided herein for the purchaser's purposes are necessarily the purchaser's responsibility. Therefore, although reasonable care has been taken in the preparation of such information, Iowa Prison Industries extends no warranties, makes no representations and assumes no responsibility as to the accuracy or suitability of such information for application to the purchaser's intended purposes or for the consequences of its use.

5 Gallon Pail LA50675 - Each / 15 Gallon Drum LA50700 - Each plus drum deposit S60675

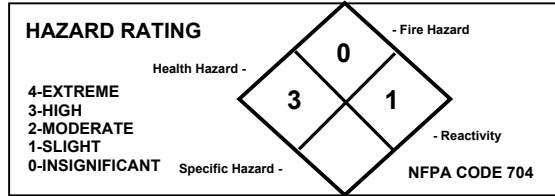
30 Gallon Drum LA50725 - Each plus drum deposit S60700



**IOWA  
PRISON  
INDUSTRIE**

**MATERIAL SAFETY DATA SHEET**  
(Prepared According to 29 CFR 1910.1200)

Date Prepared: 8/1/06  
Supersedes Date: 9/24/03



**SECTION 1 - PRODUCT IDENTIFICATION**

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|--|--|
| Manufacturer Name IOWA PRISON INDUSTRIES           | Emergency Telephone No. (319) 462-3547 |
| Address 406 North High Street, Anamosa, Iowa 52205 |  |
| Trade Name- <b>INJECTION SYSTEM BUILDER</b>        | Product Type- Liquid laundry detergent |
| Chemical Family- Base or alkaline                  | Formula- Proprietary Blend             |

**SECTION 2 - HAZARDOUS INGREDIENTS**

| CHEMICAL NAME / COMMON NAME | CAS. NO   | PERCENT (optional) | OSHA STANDARDS | ACGIH GUIDELINES      |
|-----------------------------|-----------|--------------------|----------------|-----------------------|
| Sodium hydroxide            | 1310-73-2 | 30.0 – 60.0        | 2 MG/M3 TWA    | 2 MG/M3 CEILING LIMIT |
|                             |           |                    |                |                       |

**SECTION 3 - PHYSICAL DATA**

|  |                                    |                |
|--|------------------------------------|----------------|
| Boiling Point (°F) 212   | Specific Gravity (H2O = 1.0) 1.421 | pH- Above 13.0 |
| Vapor Pressure- N.A.V.   | Vapor Density ( Air = 1) N.A.V.    |                |
| Solubility in Water- <input checked="" type="checkbox"/> Complete <input type="checkbox"/> Insoluble <input type="checkbox"/> Emulsifiable (or dispersible) <input type="checkbox"/> Slight (or partial) |                                    |                |
| Evaporation Rate- (vs H2O) <input type="checkbox"/> Faster <input type="checkbox"/> Slower <input checked="" type="checkbox"/> About the Same  |                                    |                |

Appearance and Odor- Clear colorless, non-viscous liquid, odorless.

**SECTION 4 - FIRE AND EXPLOSION HAZARD DATA**

|   |   |
|---|---|
| Flash Point- (T.C.C.) <input checked="" type="checkbox"/> None to Boiling   | Flammable Limits- <input checked="" type="checkbox"/> Upper- NONE <input checked="" type="checkbox"/> Lower- NONE |
| Extinguishing Media- Water, foam, CO2, dry chemicals  |   |
| Special Fire Fighting Procedures- Basic solution- attacks reactive metals. Wear full protective gear to prevent skin contact and self-contained breathing apparatus |   |
| Unusual Fire and Explosion Hazards- Heat or fire may release oxides of carbon and other toxic and irritating fumes.   | Physical Hazards- Corrosive   |

**SECTION 5 - REACTIVE DATA**

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| Stability- Yes   | Incompatibility- Avoid mixing directly with any other cleaning product. Avoid mixing directly with acids and bleach. Avoid various metals (aluminum, zinc, tin, brass or bronze) which can generate flammable hydrogen gas. Mix only with water. |
| Hazardous Decomposition Products- Fire or mixing with bleach may cause release of chlorine gas, oxides of sulfur and other toxic and irritating fumes. |  |

**SECTION 6 - HEALTH HAZARDS**

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| Primary Routes of Exposure- <input checked="" type="checkbox"/> Eye <input checked="" type="checkbox"/> Skin <input checked="" type="checkbox"/> Oral <input checked="" type="checkbox"/> Inhalation <input type="checkbox"/> Other-   |
| Signs and Symptoms of Over-Exposure (Acute)- Corrosive. Causes skin burns. Causes eye burns. May cause permanent damage including blindness without immediate first aid treatment. Harmful or fatal if swallowed. Inhalation of mists may cause corrosive effects to nose, throat, and respiratory system. |
| Signs and Symptoms of Over-Exposure (Chronic)- None known.   |
| Medical Conditions Aggravated by Over-Exposure- Any respiratory or skin condition.   |
| Carcinogen or Suspect Carcinogen Ingredients- <input type="checkbox"/> NTP <input type="checkbox"/> IARC <input type="checkbox"/> OSHA <input checked="" type="checkbox"/> NONE  |

**SECTION 7 - EMERGENCY AND FIRST AID PROCEDURES**

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| Eyes: Immediately flush eyes with running water for at least 15-20 minutes, keeping eyelids open. Get medical attention.   |
| Skin: Immediately flush with plenty of water for at least 15-20 minutes. Remove and wash contaminated clothing and footwear before re-use. Get medical attention.  |
| Ingestion: Give a cupful of water or milk. Then immediately contact a physician or poison center. Do not induce vomiting unless directed to do so by medical personnel. never give anything by mouth to an unconscious person. |
| Inhalation: If breathing is affected: remove to fresh air. Get medical attention.  |

**SECTION 8 - SPECIAL PROTECTION INFORMATION**

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| Respiratory Protection- None usually required.   |   |
| Ventilation Requirements- General room ventilation is typically adequate. <input type="checkbox"/> Local Exhaust <input type="checkbox"/> Mechanical <input type="checkbox"/> Other- |   |
| Protective Gloves- Neoprene, chemical-resistant  | Eye Protection- Safety goggles and an eye-wash station. |
| Other Protective Clothing- Chemically impervious clothing and safety shower.   |   |

**SECTION 9 - SPILL OR LEAK PROCEDURES**

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| Steps to be Taken if Released or Spilled- Evacuate unprotected personnel from area. Wear proper protective equipment including rubber boots. Ventilate area if needed. Stop leak if you can do so without risk. Dike or dam large spills. Avoid direct discharge to sewer and surface waters. Pump or scoop to container or soak up with non-combustible inert absorbent materials. After spill collection, rinse area with water and follow with normal clean-up procedures. Be careful as spills are slippery.   |
| Waste Disposal Methods- Undiluted product is regulated under environmental and transportation laws as a corrosive waste (RCRA Class D002). Dispose of according to all federal, state, provincial and local laws and regulations. Consult state and local authorities for restrictions on disposal of chemical waste. Manage chemical wastes through an approved waste treatment facility. Do not reuse empty container. Rinse empty container thoroughly with water before discarding container in accordance with current local community codes. Please recycle empty container whenever possible. |

**SECTION 10 - STORAGE AND HANDLING INFORMATION**

**Precautions to be Taken in Handling and Storage- HANDLING:** Follow all label directions. Instruct personnel about proper use, hazards, precautions, and first aid measures. Avoid inhalation, ingestion, and contact with skin, eyes and clothing. Do not taste or swallow. Remove and wash contaminated clothing and footwear before re-use. Product residue may remain in empty containers. Handle carefully to avoid damaging container. **STORAGE:** Rotate stock regularly. Keep container closed when not in use. Avoid temperatures below 35°F or above 120°F. Protect from freezing. Storage at ambient temperatures in a dry area out of direct sunlight is recommended. Keep away from food and drink. Keep out of children's reach.